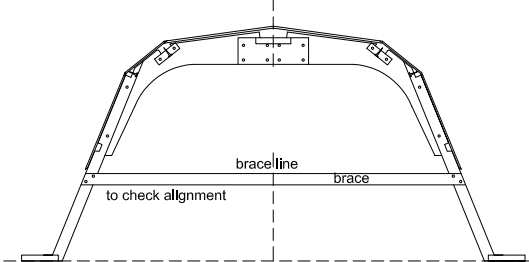
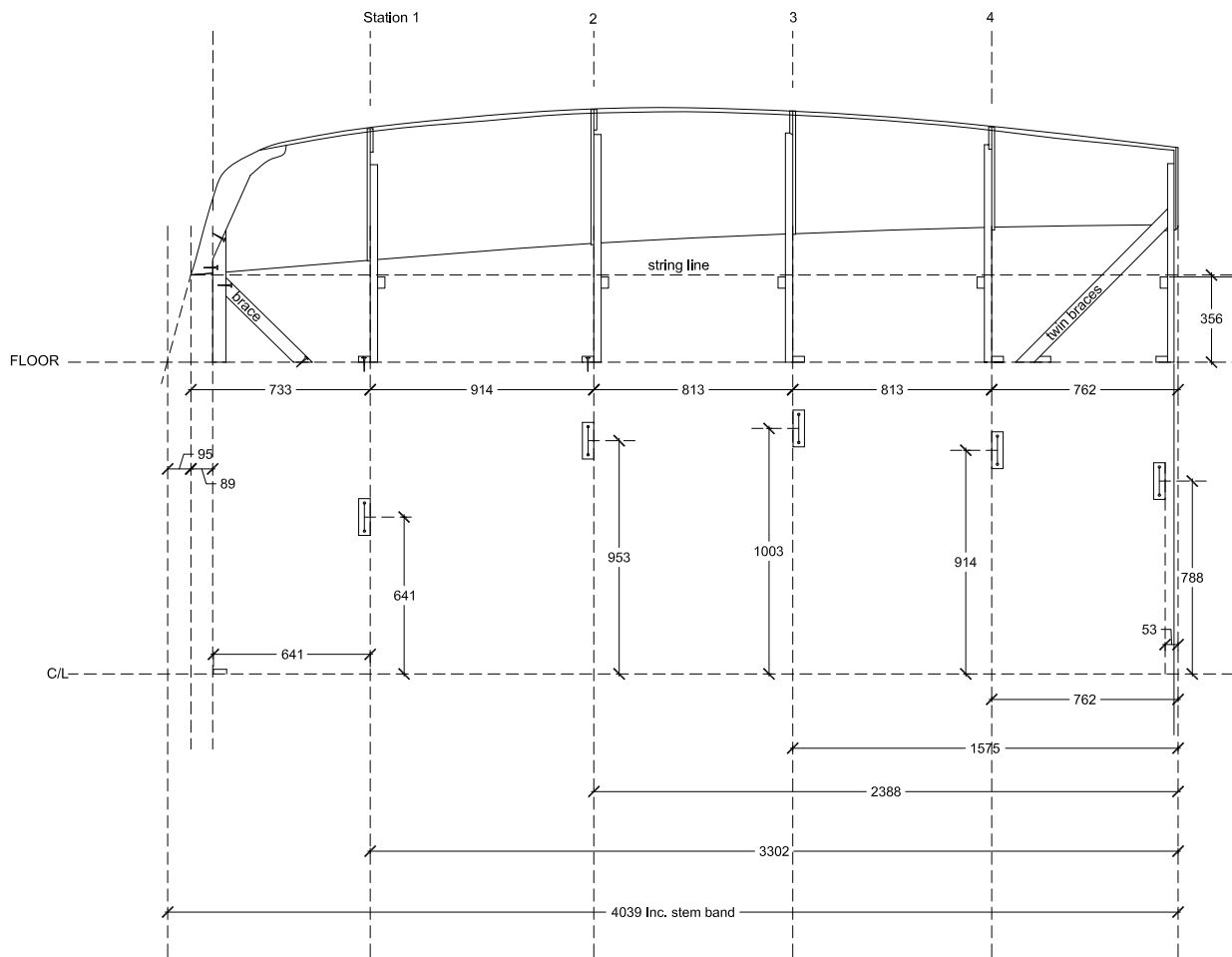


DO NOT SCALE

THE DIMENSIONAL ACCURACY OF THIS PRINT MAY VARY DUE TO ATMOSPHERIC CONDITIONS AND REPRODUCTION METHODS. IT IS RECOMMENDED THAT FORMERS ARE CHECKED AGAINST THE MEASUREMENT FORM BEFORE COMMENCING CONSTRUCTION.



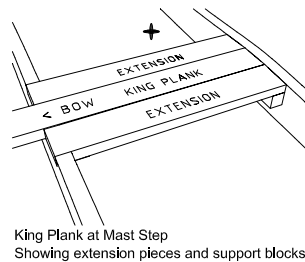
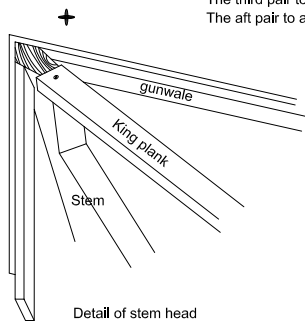
Suggested stocks for building hull.
The Chines are held into position on moulds by screwing through tops of legs, and 127 x 25 x 25 blocks fixed to face of moulds. These screws can be removed when hull is planked from inside. The hog will require similar fixing above typical mould construction. Two halves of 9mm ply joined with ply pad at centre, legs continuation of edges, with brace at correct height so that string line may be used, stretched from centre of stem to centre line on transom leg brace.

Floor plan showing position of blocks screwed to floor to fix legs of moulds at right angles to centre line. Legs, braces are 50 x 25 batten, post for stem 50 x 50.

The moulds should be made up to the full size drawing. Braces must have their top edge exactly as drawing, with the centreline marked on the brace. The top of the brace is 356mm above floor. A centreline should be drawn on the floor and floor blocks fixed in the position shown above the transom erected vertical and the brace level. Fix transom with two diagonal braces. The stem set up on post directly over centre line at correct distance and height. A string is now stretched from the stem post to the centre of the brace on the transom legs. The moulds to be set up with the centre line on braces coinciding with the string line. By looking along the string the brace can be checked for level. The moulds are held upright by temporary battens nailed over them until hog and chine are fitted.

Optional extension of side deck knees - See Sheet 5.
Side deck knees may be as original knee, or extended to a maximum as follows:-
The forward pair of knees (one each side) to the top of the forward thwart.
The second pair to the lower edge and notched over the stringers, this will require the forward seat cleat to be moved forward 25mm.
The third pair to the lower edge and notched over the stringers
The aft pair to and notched on the upper chine.

Alternative method of Construction using female mould see sheet 15.



The current building fee must be paid to INTERNATIONAL SAILING FEDERATION, in respect of each boat, part built boat, or kit of parts, as soon as the keel is laid. The registered number of the boat as issued by the I.S.A.F. and the name and address of the owner must be sent to the I.S.A.F. The INTERNATIONAL ENTERPRISE sailing dinghy plans must not be copied. All enquiries should be sent to the I.S.A.F.

Where this symbol is shown the drawing associated with it is a sketch and therefore is NOT to scale (N.T.S.)

For built in buoyancy see Sheet 10.

INTERNATIONAL ENTERPRISE CLASS RULE No.1				Authority		
OBJECT OF THE CLASS RULES This is a one design class. The Rules, Plans, and Specifications are intended to ensure that in the hull form, weight, scantlings, sail colour, deck plan, the boats are as nearly alike as possible with variations in cockpit layout and fittings as alternatives on lists and plans. All boats shall be built according to the plans and rules in all respects.				INTERNATIONAL SAILING FEDERATION		
				ARIADNE HOUSE, TOWN QUAY, SOUTHAMPTON, SO14 2AQ		
Class				INTERNATIONAL ENTERPRISE		
Designer				Jack Holt		
Scale				ONE TENTH FULL SIZE (1:10)	Ref	SHEET 1A
Title				SETTING UP MOULDS	Rev	-
1	REDRAWN ON AUTOCAD 14	SPD	JAN 2000	REV		
2	REDRAWN ON AUTOCAD 12	RJR	NOV 1995			
3	AMENDED	AV	MARCH 1992			
4	REDRAWN	MS	FEBRUARY 1991			
Rev	Amendments	by	date	auth		