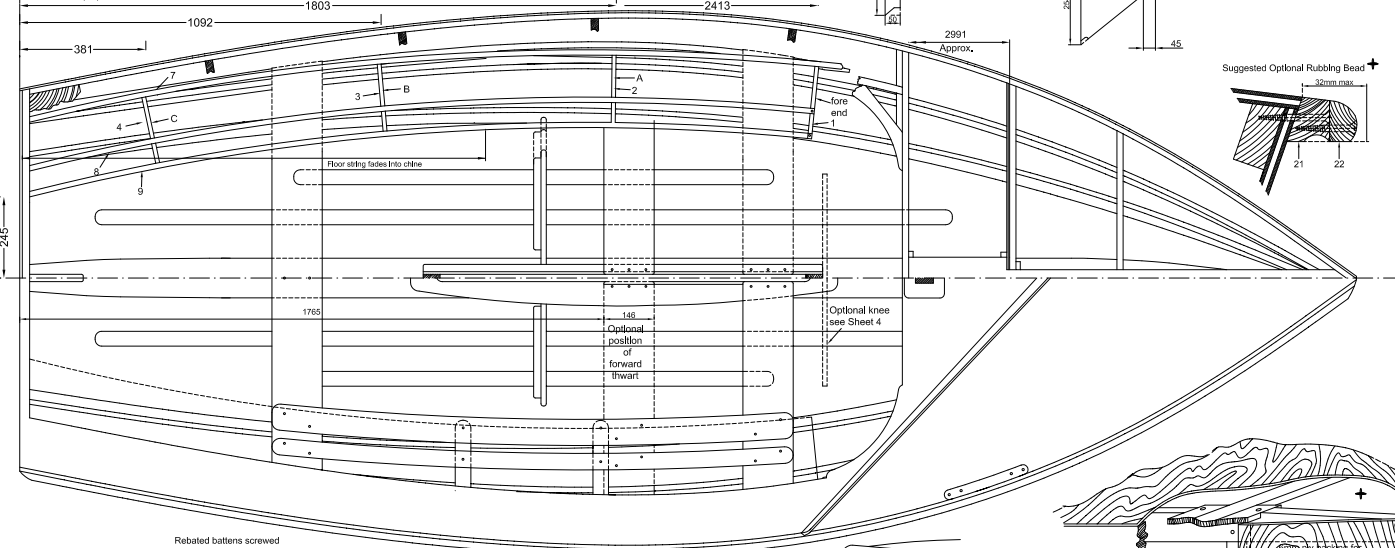
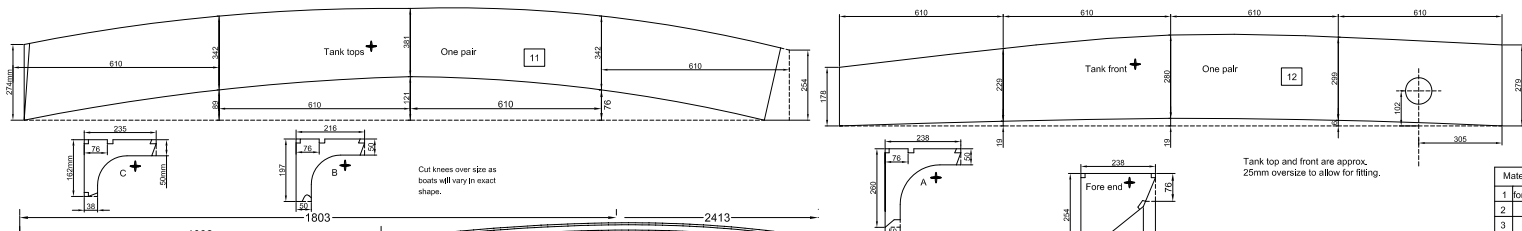


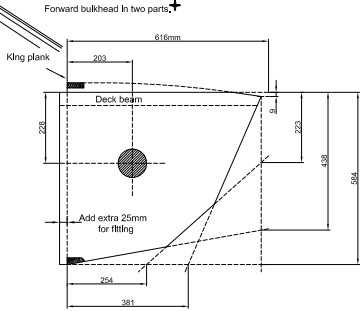
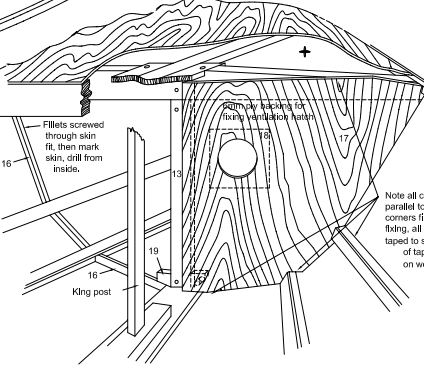
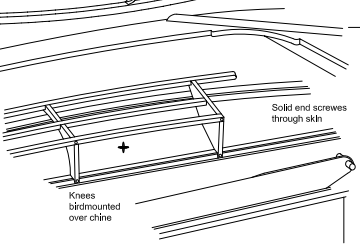
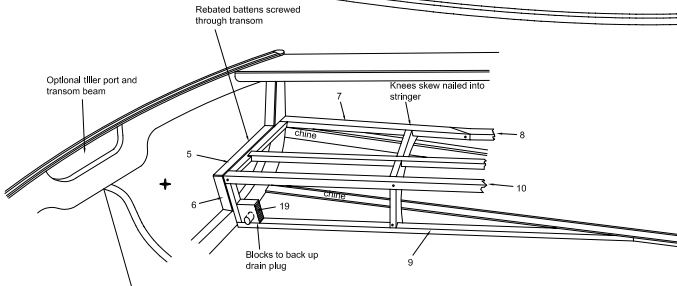
# DO NOT SCALE

THE DIMENSIONAL ACCURACY OF THIS PRINT MAY VARY DUE TO ATMOSPHERIC CONDITIONS AND REPRODUCTION METHODS. IT IS RECOMMENDED THAT FORMERS ARE CHECKED AGAINST THE MEASUREMENT FORM BEFORE COMMENCING CONSTRUCTION.

In Alternative Construction method Chine stringers are replaced with epoxy fillets and floor battens deleted. Battens for securing ply sides of buoyancy tanks may be secured by replacing screws with epoxy fillets. Bow bulkhead to Chine, wooden fillets may be replaced with epoxy fillets.



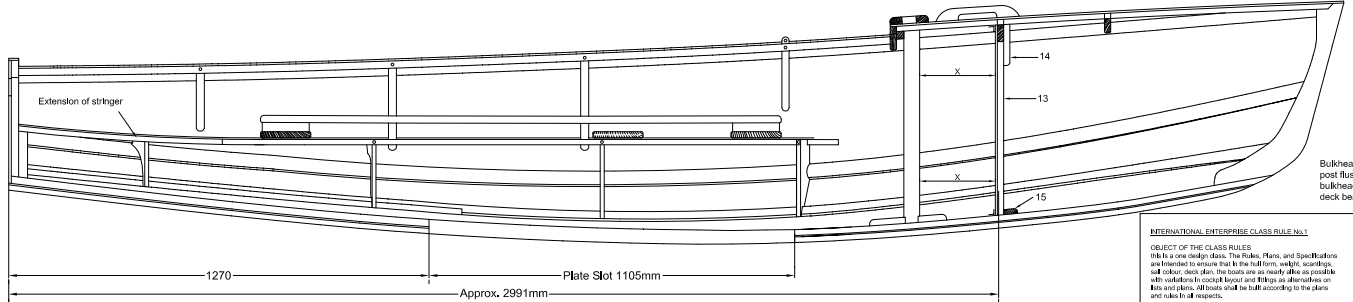
Material List	pattern	1pr.	360x242x16mm	mahogany (m)
1 fore end side tanks	2	1pr.	1219x254x12	spruce (s)
2 knee A	-	-	-	-
3 knee B	-	-	- or 9mm	ply (marine grade)
4 knee C	-	-	-	-
5 transom fillets	moulded	1pr.	838x36x19	m
6 transom fillets	-	-	-	-
7 stringer extension	beveled	2	1524x22x16	m
8 top stringers	sq.	2	2438x16x16	s
9 floor stringer	sq.	2	1524x16x16	s
10 front corners	sq.	2	2438x16x16	s
11 ply top	pattern	1pr.	one sheet	ply
12 * front	* pr.	2438x12.18x5	-	-
13 centre post	sq.	1	610x50x16	s
14 * beam block	sq.	1	115x50x16	s
15 * teak block	-	1	646x422	m
16 plating fillets	beveled	1	1676x16x16	s
17 ply bulkhead	pattern	1pr.	1219x510x5	ply
18 hatch rims	-	3	457x152x5	ply
19 drain socket block	sq.	4	203x50x16	s
21 rubbing beads	moulded	2	4267x23x22	m or s
22 * -	-	2	4267x22x16	m
Z	herolite glue/epoxy	-	-	-
Y	fine glass tape	-	14 metres of 38mm	-
X	drain sockets	-	3	-
W	hatches	-	3	-
V	polyurethane varnish	-	-	-
U	screws brass	20	32mm (1 1/4")No.6	-
T	* -	40	19mm (3/4")No.6	-
S	nails	corned	19mm panel pins	-



Use varnish to bed new parts on the existing varnish, fill all holes with stopgap. On all new wood to wood use glue, varnish one coat tank outside, when dry staple in cloth strips into corners with varnish. Cut when required to fit corners, rub down angles well before re-caulking. The parts can be treated with rot proofing before assembly, paint all insides.

Built in buoyancy as these plans is optional in new and existing boats but side tanks may not be fitted unless a bow tank is also fitted.

➤ Where this symbol is shown the drawing associated with it is a sketch and therefore is *NOT* to scale (N.T.S.)



SHEET 10Z OVER REGISTER MARKS • 188mm X 64mm

FILE: I10\_18m 240,25mm 300,25mm 400,25mm 500,25mm UNDEFINED #NAME?#PTING

TRIG AT 25mm CENTRES FOR CALIBRATION CHECK

INTERNATIONAL ENTERPRISE CLASS RULE No. 1

OBJECT OF THE CLASS RULES

This is a one design class. The Rules, Plans, and Specifications are intended to ensure that the hull form, weight, scantlings, sail colour, deck plan, the boats are as nearly alike as possible with relation to overall layout and fittings as alternatives on fits and plans. All boats shall be built according to the plans with no deviations in any respect.

INTERNATIONAL SAILING FEDERATION		
AQUINE HORSE TOWN QUAY, SOUTHWINGTON, SC14 2AG		
INTERNATIONAL ENTERPRISE		
Designer - Jack Holt		
ONE FIFTH FULL SIZE (1:5)		
SHEET 10		
BUILT IN BOUOYANCY PLAN FOR EXISTING BOATS		

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